

# A-U-99

Eco Balance wet-on-wet filler, black



A brand of BASF –  
We create chemistry

- Application:** AraClass - Eco Balance undercoat solutions.
- Key Features:** Eco effectiveness - wet-on-wet filler.  
For fast repair of new panels due to no sanding and no drying times.  
No need to sand new e-coated parts.
- Remarks:** A-U-99 can be mixed with A-U-93 to achieve different grey shades.

## Handling

### Product is suitable on

- OEM parts with e-coat
- Old paintwork
- GRP / SMC



### If bare metal areas are primed, the product can be used on

- Sheet steel
- Galvanised sheet steel
- Aluminium

3:1:1



**Mixing Ratio** 100 % by volume A-U-99



**Hardener** 33 % by volume A-H-200



**Reducer** 33 % by volume A-R-125, -R-110, -R-120



**Spray viscosity at 20°C** DIN 4: 17-19 s

**Potlife at 20°C** 2 h

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(c I)(540)539:** The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	2 bar	
Nozzle pressure		0.7 bar
Nozzle size	1.3-1.4	1.3-1.4
Number of spray coats	1-2 (one on body-filled area and one on entire surface to be painted)	
Flash off at 20°C	15-20 min	
Film thickness	20-35 µm	

**Remark** Apply topcoat wet on wet.  
Parts coated with A-U-99 can be over coated without intermediate sanding for up to 5 days.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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