

# A-U-99

Variant Sanding Filler with A-A-30 for paintable plastics



A brand of BASF –  
We create chemistry

- Application:** AraClass - Eco Balance undercoat solutions.
- Key Features:** Additive A-A-30 Eco Balance plastic adhesion additive which makes A-U-99 suitable for direct application to all paintable plastic substrates.
- Remarks:** A-U-99 can be mixed with A-U-93 to achieve different grey shades.

## Handling



Use on plastic substrates in combination with Eco Balance plastic adhesion additive A-A-30.

**Product is suitable on**

Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC

**3:1:1**



**Mixing Ratio**

100 % by volume      A-U-99



**Hardener**

33 % by volume      A-H-200



**Reducer**

33 % by volume      A-A-30



**Spray viscosity at 20°C**

DIN 4:      17-19 s      **Potlife at 20°C**      60 min

**Application:**



**Compliant gravity-feed spray gun**



**HVLP spray gun**

**Application pressure**      bar

2

**Nozzle pressure**      bar

0.7

**Nozzle size**

1.3-1.4

1.3-1.4

**Number of spray coats**

2

**Film thickness**      µm

40-60

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/II(c I)(540)539:** The EU limit value for this product ( product category: IIB.c I ) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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