




C-C-20



Clear coat, premixed



A brand of BASF –
We create chemistry

Application: For applications ranging from repair of individual panels to overall resprays.

		4:1	
	Mixing Ratio	100 % by volume	C-C-20
	Hardener	25 % by volume	C-H-400
	Spray viscosity at 20°C	DIN 4: 20-24 s	
	Potlife at 20°C	2 h	

Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	2 bar	2 bar
Nozzle pressure		0.7 bar
Nozzle size	1.3-1.4	1.3
Number of spray coats	2	
Flash off at 20°C	3 min intermediate flash off between the spray coats.	
Film thickness	40-60 µm	
Application Remark	On vertical surfaces, apply one thin and one full spray coat without intermediate flash off (film thickness of approx. 50 µm).	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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Drying at 20°C 10 h

Drying at 60°C 30 min



Infrared (short wave) 8 min

Drying Remark For combi-booths, take additional heating rate into account until panel temperature has been reached.

Remark Finishing operations after specified drying times and cooling.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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