

P-C-92

Variant with G-A-990 Matting agent



A brand of BASF –
We create chemistry

- Application:** P-C-92 Clear coat, mat with G-A-990 Matting agent.
- Key Features:** For applications when extremely mat finishes are required.
- Remarks:**
- Up to a maximum of 20% by weight of G-A-990 Matting Agent can be added to P-C-92 Clear coat, mat.
 - Addition of the maximum 20% by weight of G-A-990 Matting agent will result in a gloss level of 5 measured at a 60° angle.
 - Prepare only the quantity of paint that will be used the same day because the gloss level may change when the mixture is stored!
 - **Stir immediately after adding G-A-990 Matting Agent!**



Mixing Ratio PreMix

100 % by weight P-C-92
20 % by weight G-A-990

2:1



Mixing Ratio

100 % by volume PreMix



Hardener

50 % by volume P-H-490
ProClass Topcoat hardener, mat



Spray viscosity at 20°C

DIN 4: 16-18 s **Potlife at 20°C** 1 h

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(e)(840)700: The EU limit value for this product (product category: IIB.e) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 700 g/litres.



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| Application: | |  Compliant gravity-feed spray gun |  HVLP spray gun |
|------------------------------|------------|--|--|
| Application pressure | bar | 2 | |
| Nozzle pressure | bar | | 0.7 |
| Nozzle size | | 1.3-1.4 | 1.3 |
| Number of spray coats | | 2 | |
| Flash off at 20°C | min | Flash off until mat after each spray coat and before baking. After the first spray coat, allow to flash off for 10 - 15 min, after the second spray coat for 15 - 20 min. Do not flash off for more than 25 min after each spray coat. | |
| Film thickness | µm | 40-50 | |

| | | |
|---|------------------------------|--------|
|  | Drying at 20°C | 8 h |
|  | Drying at 60°C | 30 min |
|  | Infrared (short wave) | 8 min |

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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