





P-T-20



22 Line mixing clear



A brand of BASF –
We create chemistry

Application:	ProClass - 22 Line mixing clear.
Key Features:	Efficient topcoat - universal. For a wide range of solid colors.
Remarks:	Select ProClass hardener and ProClass reducer according to ambient temperature and size of object to be painted. Do not use mixing bases on their own, but always with ProClass - 22 Line mixing clear P-T-20.

		2:1+10 %			
	Mixing Ratio	100 % by volume	P-T-20	(according to mixing formula)	
	Hardener	50 % by volume	P-H-410, -H-430, -H-440	ProClass Topcoat hardener	
	Reducer	10 % by volume	P-R-110, -R-120, -R-130	ProClass reducer	
	Spray viscosity at 20°C	DIN 4:	20-22 s	Potlife at 20°C	2 h

Application:		 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2	2
Nozzle pressure	bar		0.7
Nozzle size		1.3-1.4	1.3
Number of spray coats		2	
Flash off at 20°C	min	approx. 5 minutes after each spray coat	
Film thickness	µm	50-70	
Application Remark		½ + 1 spray coats can be applied to vertical surfaces (no flash-off between coats required)	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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Drying at 20°C 8 h

Drying at 60°C 30 min



Infrared (short wave) 8 min

Drying Remark Drying times can be influenced by the selection of hardener and application.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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