

# P-T-20

Variant with G-A-990 Matting agent



A brand of BASF –  
We create chemistry

- Application:** P-T-20 ProClass 22 Line mixing clear (according to mixing formula) with G-A-990 Matting agent. Also for use on plastics, without addition of P-A-912 Flex Additive
- Remarks:**
- Prepare only the quantity of paint that will be used the same day because the gloss level may change when the mixture is stored!
  - **Stir immediately after adding G-A-990 Matting Agent!**



**Mixing Ratio PreMix** 100 % by weight P-T-20

**semi-gloss**  
add 25% by weight G-A-990  
**satin gloss**  
add 35% by weight G-A-990  
**silky matt**  
add 45% by weight G-A-990  
Or as per published formula.

### 2:1+10 % by volume



**Mixing Ratio** 100 % by volume PreMix



**Hardener** 50 % by volume P-H-430  
ProClass Top coat hardener



**Reducer** 10 % by volume P-R-120  
ProClass Reducer



**Spray viscosity at 20°C** DIN 4: 20-22 s **Potlife at 20°C** 2 h

### Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/II B(d)(420)419:** The EU limit value for this product ( product category: IIB.d ) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
<b>Application pressure</b>	<b>bar</b>	2
<b>Nozzle pressure</b>	<b>bar</b>	0.7
<b>Nozzle size</b>		1.3-1.4
<b>Number of spray coats</b>		2
<b>Flash off at 20°C</b>	<b>min</b>	Flash off until mat between spray coats and before stoving. After the first spray coat, allow to flash off for 10 – 15 min, after the second spray coat for 15 – 20 min. Do not flash off for more than 25 minutes after each spray coat.
<b>Film thickness</b>	<b>µm</b>	50-70



**Drying at 20°C** 10 h

**Drying at 60°C** 30 min



**Infrared (short wave)** 8 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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