

# P-U-17

Epoxy primer filler, grey



A brand of BASF –  
We create chemistry

<b>Application:</b>	ProClass - undercoat solutions.
<b>Key Features:</b>	Efficient primer, primer filler, wet-on-wet filler - multiple usage. For good corrosion protection and finish.
<b>Remarks:</b>	Minimum temperature for air drying: +15°C.

## Handling

### Product is suitable on



- Sheet steel
- Galvanised sheet steel
- Aluminium
- OEM parts with e-coat
- Old paintwork

		4:1:1		
	<b>Mixing Ratio</b>	100 % by volume	P-U-17	
	<b>Hardener</b>	25 % by volume	P-H-125	
	<b>Reducer</b>	25 % by volume	P-R-120, -R-130	
	<b>Spray viscosity at 20°C</b>	DIN 4: 18-20 s	<b>Potlife at 20°C</b>	8 h

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(c I)(540)459:** The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 459 g/litres.






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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
<b>Application pressure</b>	<b>bar</b>	2
<b>Nozzle pressure</b>	<b>bar</b>	0.7
<b>Nozzle size</b>		1.6-1.8
<b>Number of spray coats</b>		2
<b>Film thickness</b>	<b>µm</b>	40-50
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	<b>Drying at 20°C</b>	8 h
	<b>Drying at 60°C</b>	30 min
	<b>Infrared (short wave)</b>	11 min
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	<b>Orbital sanding, dry</b>	P400-P500

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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