

P-U-30

Variant Wet-on-Wet Filler with P-A-914 for paintable plastics



A brand of BASF –
We create chemistry

Application: ProClass - undercoat solutions.
Key Features: Additive P-A-914 Plastic adhesion additive which makes P-U-30 suitable for direct application to all paintable plastic substrates

Handling



Use on plastic substrates in combination with P-A-914 Plastic adhesion additive.

Product is suitable on

Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC

3:1:1



Mixing Ratio

100 % by volume P-U-30



Hardener

33 % by volume P-H-230



Reducer

33 % by volume P-A-914



Spray viscosity at 20°C

DIN 4: 15-19 s **Potlife at 20°C** 60 min

Application:



Compliant gravity-feed spray gun



HVLP spray gun

Application pressure bar

2

Nozzle pressure bar

0.7

Nozzle size

1.3-1.4

1.3-1.4

Number of spray coats

½ + 1 (body filled area / entire surface)

Film thickness

µm

20-35

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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Drying at 20°C

15-20 min

Remark

Apply topcoat wet on wet.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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