

P-U-32

Variant Wet-on-Wet Filler with P-A-920 Speed additive for metal



A brand of BASF –
We create chemistry

Application: ProClass - undercoat solutions.

Key Features: Reduction of flash off times.

Handling

Product is suitable on

OEM parts with e-coat
Old paintwork
GRP / SMC



If bare metal areas are primed, the product can be used on

Sheet steel
Galvanised sheet steel
Aluminium



Mixing Ratio PreMix:

100 % by volume P-U-32
50 % by volume 22 Line (Mixing formula with P-T-20)

3:1:1



Mixing Ratio

100 % by volume PreMix



Hardener

33 % by volume P-H-230



Reducer

33 % by volume P-A-920



Spray viscosity at 20°C

DIN 4: 15-19 s **Potlife at 20°C** 30 min

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size		1.3-1.4
Number of spray coats		½ + 1
Film thickness	µm	20-35



Drying at 20°C 10 min

Drying Remark If the recommended drying time is exceeded by more than 20 min, the panel has to be lightly scuffsanded.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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