

# P-U-32

Variant Wet-on-Wet Filler with P-A-914 for paintable plastics



A brand of BASF –  
We create chemistry

**Application:** ProClass - undercoat solutions.  
**Key Features:** Additive P-A-914 Plastic adhesion additive which makes P-U-32 suitable for direct application to all paintable plastic substrates.

## Handling



Use on plastic substrates in combination with P-A-914 Plastic adhesion additive.

**Product is suitable on**

Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC



**Mixing Ratio PreMix:**

100 % by volume P-U-32

50 % by volume 22 Line (Mixing formula with P-T-20)

**3:1:1**



**Mixing Ratio**

100 % by volume

PreMix



**Hardener**

33 % by volume

P-H-230



**Reducer**

33 % by volume

P-A-914



**Spray viscosity at 20°C**

DIN 4:

15-19 s

**Potlife at 20°C**

60 min

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/II(c I)(540)539:** The EU limit value for this product ( product category: IIB.c I ) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size		1.3-1.4
Number of spray coats	½ + 1 (body filled area / entire surface)	
Film thickness	µm	20-35



**Drying at 20°C**      15-20 min

**Remark**      Apply topcoat wet on wet.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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