

P-U-49

Wet-on-wet filler, black



A brand of BASF –
We create chemistry

Application: ProClass - undercoat solutions.

Key Features: Efficient filler - wet-on-wet application with basecoat.
For efficient repair of new panels due to no sanding and no drying times.

Remarks: P-U-49 can be mixed with P-U-43 to achieve different grey shades.

Handling





Product is suitable on

- OEM parts with e-coat
- Old paintwork
- GRP / SMC



If bare metal areas are primed, the product can be used on

- Sheet steel
- Galvanised sheet steel
- Aluminium

		3:1:1		
	Mixing Ratio	100 % by volume	P-U-49	
	Hardener	33 % by volume	P-H-230	
	Reducer	33 % by volume	P-R-120, -R-130	
	Spray viscosity at 20°C	DIN 4: 17-19 s	Potlife at 20°C	2 h

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size	1.3-1.4	1.3-1.4
Number of spray coats	2	
Film thickness	µm	20-35



Drying at 20°C 15-20 min

Remark

Apply topcoat wet on wet.
Parts coated with P-U-49 can be over coated without intermediate sanding for up to 5 days.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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