



A brand of BASF –
We create chemistry

P-U-49

Variant Wet-on-Wet Filler with P-A-920 Speed additive for metal

Application: ProClass - undercoat solutions.
Key Features: Reduction of flash off times.
Remarks: P-U-49 can be mixed with P-U-43 to achieve different grey shades.

Handling







Product is suitable on

OEM parts with e-coat
 Old paintwork
 GRP / SMC

If bare metal areas are primed, the product can be used on

Sheet steel
 Galvanised sheet steel
 Aluminium

	3:1:1			
	Mixing Ratio	100 % by volume	P-U-49	
	Hardener	33 % by volume	P-H-230	
	Reducer	33 % by volume	P-A-920	
	Spray viscosity at 20°C	DIN 4:	17-19 s	Potlife at 20°C 30 min

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVLV spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size		1.3-1.4
Number of spray coats		½ + 1
Film thickness	µm	20-35



Drying at 20°C 10 min

Drying Remark If the recommended drying time is exceeded by more than 20 min, the panel has to be lightly scuffsanded.

Remark Apply topcoat wet on wet.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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