



A brand of BASF –
We create chemistry

P-U-49

Variant Wet-on-Wet Filler with P-A-914 for paintable plastics

- Application:** ProClass - undercoat solutions.
- Key Features:** Additive P-A-914 Plastic adhesion additive which makes P-U-49 suitable for direct application to all paintable plastic substrates.
- Remarks:** P-U-49 can be mixed with P-U-43 to achieve different grey shades.





Handling



Use on plastic substrates in combination with P-A-914 Plastic adhesion additive.

Product is suitable on

Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC

		3:1:1		
	Mixing Ratio	100 % by volume	P-U-49	
	Hardener	33 % by volume	P-H-230	
	Reducer	33 % by volume	P-A-914	
	Spray viscosity at 20°C	DIN 4:	17-19 s	Potlife at 20°C 60 min

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size		1.3-1.4
Number of spray coats	½ + 1 (body filled area / entire surface)	
Film thickness	µm	20-35



Drying at 20°C 15-20 min

Remark Apply topcoat wet on wet.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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