

P-U-63

Primer filler, white



A brand of BASF –
We create chemistry

Application: ProClass - undercoat solutions.
Key Features: Efficient primer filler - easy to use.
 For excellent sprayability and sanding properties.
Remarks: P-U-63 can be mixed with P-U-69 to achieve different grey shades.

Handling

Product is suitable on

- OEM parts with e-coat
- Old paintwork
- GRP / SMC



If bare metal areas are primed, the product can be used on

- Sheet steel
- Galvanised sheet steel
- Aluminium

		4:1:1		
	Mixing Ratio	100 % by volume	P-U-63	
	Hardener	25 % by volume	P-H-230	
	Reducer	25 % by volume	P-R-110, -R-120, -R-130	
	Spray viscosity at 20°C	DIN 4: 20-24 s	Potlife at 20°C	60 min

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size	1.6-1.8	1.7-1.9
Number of spray coats		2
Film thickness	µm	50-70



Drying at 20°C 3 h
Drying at 60°C 30 min



Infrared (short wave) 9 min



Orbital sanding, dry P400-P500

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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