

# P-U-63

Variant high-build primer filler



A brand of BASF –  
We create chemistry

**Application:** ProClass - undercoat solutions.  
**Remarks:** P-U-63 can be mixed with P-U-69 to achieve different grey shades.

## Handling



**Product is suitable on**

OEM parts with e-coat  
 Old paintwork  
 GRP / SMC

**If bare metal areas are primed, the product can be used on**

Sheet steel  
 Galvanised sheet steel  
 Aluminium

**4:1:1**



**Mixing Ratio** 100 % by volume P-U-63



**Hardener** 25 % by volume P-H-230



**Reducer** 25 % by volume P-R-110, -R-120, -R-130



**Spray viscosity at 20°C** DIN 4: 20-24 s **Potlife at 20°C** 60 min

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(c I)(540)539:** The EU limit value for this product ( product category: IIB.c I ) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.





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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
<b>Application pressure</b>	<b>bar</b>	2
<b>Nozzle pressure</b>	<b>bar</b>	0.7
<b>Nozzle size</b>		1.6-1.8
<b>Number of spray coats</b>		3-4
<b>Flash off at 20°C</b>	<b>min</b>	Flash off between spray coats until mat, no flash off before drying.
<b>Film thickness</b>	<b>µm</b>	100-200
	<b>Drying at 20°C</b>	16 h
	<b>Drying at 60°C</b>	40 min
	<b>Orbital sanding, dry</b>	P400-P500

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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