

# P-U-69

Primer filler, black



A brand of BASF –  
We create chemistry

**Application:** ProClass - undercoat solutions.  
**Key Features:** Efficient primer filler - easy to use.  
 For excellent sprayability and sanding properties.  
**Remarks:** P-U-69 can be mixed with P-U-63 to achieve different grey shades.

## Handling





### Product is suitable on

- OEM parts with e-coat
- Old paintwork
- GRP / SMC



### If bare metal areas are primed, the product can be used on

- Sheet steel
- Galvanised sheet steel
- Aluminium

		4:1:1		
	<b>Mixing Ratio</b>	100 % by volume	P-U-69	
	<b>Hardener</b>	25 % by volume	P-H-230	
	<b>Reducer</b>	25 % by volume	P-R-110, -R-120, -R-130	
	<b>Spray viscosity at 20°C</b>	DIN 4: 20-24 s	<b>Potlife at 20°C</b>	60 min

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(c I)(540)539:** The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size		1.6-1.8
Number of spray coats		2
Film thickness	µm	50-70



Drying at 20°C 3 h  
Drying at 60°C 30 min



Infrared (short wave) 9 min



Orbital sanding, dry P400-P500

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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