

# P-U-73

Variant for sanding filler (paintable plastics)



A brand of BASF –  
We create chemistry

<b>Application:</b>	ProClass - undercoat solutions.
<b>Key Features:</b>	DTM primer filler, white.
<b>Remarks:</b>	P-U-73 can be mixed with P-U-79 to achieve different grey shades. Clean the surface with P-P-26 before applying P-U-73.

## Handling



Use on plastic substrates in combination with Plastic adhesion additive P-A-914.

### Product is suitable on

Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC

		<b>5:1:1</b>		
	<b>Mixing Ratio</b>	100 % by volume	P-U-73	
	<b>Hardener</b>	20 % by volume	P-H-131	
	<b>Reducer</b>	20 % by volume	P-A-914	
	<b>Spray viscosity at 20°C</b>	DIN 4:	18-20 s	<b>Potlife at 20°C</b> 90 min

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(c I)(540)539:** The EU limit value for this product ( product category: IIB.c I ) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.







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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
<b>Application pressure</b>	<b>bar</b>	2
<b>Nozzle pressure</b>	<b>bar</b>	0.7
<b>Nozzle size</b>		1.6-1.8
<b>Number of spray coats</b>		½ + 1
<b>Film thickness</b>	<b>µm</b>	50-70
	<b>Drying at 20°C</b>	16 h
	<b>Drying at 60°C</b>	35 min
	<b>Infrared (short wave)</b>	9 min
	<b>Orbital sanding, dry</b>	P400-P500

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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