



A brand of BASF –
We create chemistry

P-U-77

Variant for primer filler application for P-B-67 Spray body filler

Application: ProClass - undercoat solutions.
Key Features: DTM primer filler, grey.
Remarks: Clean the surface with P-P-26 before applying P-U-77.

Handling

Product is suitable on

- Sheet steel
- OEM parts with e-coat
- Old paintwork



Wipes and Primer P-U-77 needed on bare

- Galvanised sheet steel
- Aluminium

4:1:1



Mixing Ratio 100 % by volume P-U-77



Hardener 25 % by volume P-H-131



Reducer 25 % by volume P-R-110, -R-120, -R-130



Spray viscosity at 20°C DIN 4: 18-20 s **Potlife at 20°C** 90 min

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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Application:	Compliant gravity-feed spray gun	HVLP spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size		1.6-1.8
Number of spray coats		2
Film thickness	µm	40-50



Drying at 60°C 60 min



Infrared (short wave) 15 min
(4min 15°C/min up to max. 60°C and 11min 20°C/min up to max. 80°C)



Orbital sanding, dry P400

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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