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# P-U-77

Variant for wet-on-wet application (paintable plastics)

**Application:** ProClass - undercoat solutions.  
**Key Features:** DTM primer filler, grey.  
**Remarks:** Clean the surface with P-P-26 before applying P-U-77.

## Handling



Use on plastic substrates in combination with Plastic adhesion additive P-A-914.

**Product is suitable on**

Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC

**4:1:1**



**Mixing Ratio**

100 % by volume P-U-77



**Hardener**

25 % by volume P-H-131



**Reducer**

25 % by volume P-A-914



**Spray viscosity at 20°C**

DIN 4: 15-20 s **Potlife at 20°C** 90 min

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(c I)(540)539:** The EU limit value for this product ( product category: IIB.c I ) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size		1.3-1.4
Number of spray coats		1/2 + 1
Flash off at 20°C	min	(no flash off between spray coats)
Film thickness	µm	30-40



Drying at 20°C      25-30 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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