
































## Glasurit® RATIO Aqua

### Properties:

90 Line repair process for a fast, economical quality finish in compliance with international VOC legislation.

<b>Cleaning</b>	700-10 Glasurit® Degreasing and cleansing agent	 1 x	 wipe dry	Mechanical de-rusting of damaged areas	 P16-P150	700-10 Glasurit® Degreasing and cleansing agent	 1 x	 wipe dry		
<b>Body Filler (coarse + fine)</b>	839-20 / 20K Glasurit® Multi Purpose Body Filler	948-36 Glasurit® Hardener Paste	 + 2-3%	 20-30 min. at 20°C	 4 min.	 P80/P150 coarse sanding	 P240/ P320 fine sanding	700-1 Glasurit® Cleaner	 1 x	 wipe dry
<b>Primer</b>	283-150 Glasurit® Etch Primer Filler	352-230 Glasurit® Activator	 1:1 mixing stick	 HVLP 1.3-1.7 mm 2.0-3.0 bar	 1 thin coat 10-15 µm	 10-15 min. at 20°C				
<b>Primer Filler</b>	285-505, -555, -655 Glasurit® HS Primer Filler	929-55, -56 Glasurit® HS Primer Hardener	352- Glasurit® Reducer	 4:1:1 mixing stick	 HVLP 1.7-1.9 mm 2.0-3.0 bar	 2 50-70 µm	 20 min. at 60°C	 P400 - P500	 700-1 1x	 wipe dry
or alternatively: Glasurit® Primer Filler 285-700 /-730 /-790										
<b>Basecoat</b>	90 Line Glasurit® Basecoat	93-E3 Glasurit® Adjusting base	 2:1 mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 + 1/2 spraycoats	 flash off until matt between spraycoats and before clear				
<b>Clear</b>	923-335 Glasurit® HS Multi Clear VOC	929- Glasurit® Hardener VOC	352- Glasurit® Reducer	 2:1+10% mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 spraycoats	 30 min. at 60 °C			

### Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

