
































Refinishing with Low-Solvent Products Glasurit® VOC Refinishing Process

Properties: Repair process that meets all current and future VOC laws and regulations. It is based on the "Technology Guidelines for Vehicle Refinishes" of CEPE (European Council of the Paint, Printing Ink and Artists' Colours Industry), with national legislation not being taken into account.

Cleaning	700-10 Glasurit® Degreasing and cleansing agent	 1 x	 wipe dry	Mechanical de-rusting of damaged areas	 P16-P150	700-10 Glasurit® Degreasing and cleansing agent	 1 x	 wipe dry		
	Body Filler (coarse + fine)	839-20 / 20K Glasurit® Multi Purpose Body Filler	948-36 Glasurit® Hardener Paste	 + 2-3%	 20-30 min. at 20°C	 3-5 min.	 P80/P150 coarse sanding	 P240/ P320 fine sanding	700-1 Glasurit® Cleaner	 1 x
Primer Filler		285-270 Glasurit® Primer Filler Pro, grey	929-58 Glasurit® HS Filler Hardener	352- Glasurit® Reducer	 5:1:1 mixing stick	 HVLP 1.7-1.9 mm 2.0-3.0 bar	 1/2 +1	 35 min. at 60 °C	 P 800	 P400 - P500
	Primer	283-150 Glasurit® Etch Primer Filler	352-230 Glasurit® Activator	 1:1 mixing stick	 HVLP 1.3-1.8 mm 2.0-3.0 bar	 1 thin coat 10-15 µm	 10 min. at 20°C			
Primer Filler		285-505, -555, -655 Glasurit® HS Primer Filler	929-55, -56 Glasurit® HS Primer Hardener	352- Glasurit® Reducer	 4:1:1 mixing stick	 HVLP 1.7-1.9 mm 2.0-3.0 bar	 2 spraycoats	 25 min. at 60 °C	 5-10 min.	 P400 - P500
	Basecoat	90 Line Glasurit® Basecoat	93-E3 Glasurit® Adjusting base	 2:1 mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 + 1/2 spraycoats	 flash off until matt between spraycoats and before clear			
Note: Clean the surface with Glasurit 700-10 Degreasing and cleaning agent before applying 285-270.										
Alternative: 285-700, 285-790, 285-95 Glasurit® HS Primer Filler / Filler										













Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Clear	923- Glasurit® Clear VOC	929- Glasurit® Hardener VOC	352- Glasurit® Reducer	 Refer to the technical data sheet	 HVLP 1.3 mm 2.0-3.0 bar	 2 spraycoats	 Refer to the technical data sheet
	or						
Topcoat	22 Line Glasurit® HS 2K Topcoat VOC	929- Glasurit® Hardener VOC	352- Glasurit® Reducer	 2:1+10% mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 spraycoats	 30 min. at 60 °C
	or						
Topcoat	22 Line Glasurit® HS 2K Topcoat VOC MC600	929-61, -63, -64 Glasurit® Hardener VOC	352-10, -30, -40 Glasurit® Reducer	 3:1:1 mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 spraycoats	 30 min. at 60 °C

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