




























Glasurit® PRO Active repair process

Properties: Repair process with Glasurit PRO Active Wipes.

Substrates: Glasurit PRO Active Wipes are intended for use on bare metal surfaces like steel, galvanized steel and aluminum. A wipe can be used several times for wiping a surface of up to 3 m² (moist and not severely contaminated).








Cleaning	700-10 Glasurit® Degreasing and cleansing agent	 1 x	 wipe dry	Mechanical de-rusting of damaged areas	 P80 - P150 Body filler application	 P240/ P320 Primer filler application	700-10 Glasurit® Degreasing and cleansing agent	 1 x	 wipe dry	
	Body Filler (coarse + fine) (if required)	839-20 / 20K Glasurit® Multi Purpose Body Filler	948-36 Glasurit® Hardener Paste		 + 2-3%	 20-30 min. at 20°C	 3-5 min.	 P80/P150 coarse sanding	 P240/ P320 fine sanding	700-10 Glasurit® Degreasing and cleansing agent
Pretreatment	360-100 Glasurit® PRO Active Wipes	 1x in cross coats	Reaction time at least 1 min at 20°C	 flash off until matt						
	Primer Filler	285-270 Glasurit® Primer Filler Pro, grey	929-58 Glasurit® HS Filler Hardener	352-91 Glasurit® Reducer normal	 5:1:1 mixing stick	 HVLP 1.7-1.9 mm 2.0 bar	 1/2 +1 spraycoats 50-70 µm	 35 min. at 60 °C	 P400 - P1000	 700-1 1x
Basecoat	90 Line Glasurit® Basecoat	93-E3 Glasurit® Adjusting base	 2:1 mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 + 1/2 spraycoats	 flash off until matt between spraycoats and before clear				
	Clearcoat	923- Glasurit® Clear VOC	929- Glasurit® Hardener VOC	352- Glasurit® Reducer	 Refer to the technical data sheet	 HVLP 1.3 mm 2.0-3.0 bar	 2 spraycoats	 Refer to the technical data sheet		

or Alternatively: 923-335

Safety advice:
The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Topcoat	22 Line Glasurit® HS 2K Topcoat VOC	929- Glasurit® Hardener VOC	352- Glasurit® Reducer	 2:1+10% mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 spraycoats	 30 min. at 60 °C
	or	22 Line Glasurit® HS 2K Topcoat VOC MC600	929-61, -63, -64 Glasurit® Hardener VOC	352-10, -30, -40 Glasurit® Reducer	 3:1:1 mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 spraycoats

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