










Spray Filler System 1006-26 Glasurit® UP-Spray Filler grey







Properties: This system should be applied when extensive body-filling is required (e.g. to repair damage caused by hail).

Cleaning	541-5 Glasurit® Wax and Silicone Remover	 1 x	 wipe dry	Mechanical de-rusting of damaged areas	 P16-P150	700-10 Glasurit® Degreasing and cleansing agent, alternatively: 541-5	 1 x	 wipe dry
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Body Filler	839-20 / 20K Glasurit® Multi Purpose Body Filler	948-36 Glasurit® Hardener Paste	 + 2-3%	 20-30 min. at 20°C	 3-5 min.	 P80/P150 coarse sanding
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Primer	285-26 Glasurit® 2K SF Primer	929-26 Glasurit® 2K SF Primer Hardener	352- Glasurit® Reducer	 4:1:1 mixing stick	 HVLP 1.7-1.9 mm 2.0-3.0 bar	 1 20-25 µm	 20 min. at 60°C	 11 min.
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Alternatively: 151-170 Glasurit® UV Primer Filler grey considering a minimum film thickness of 60 µm.

Spray Body Filler	1006-26 Glasurit® UP-Spray Filler grey	948-22 Glasurit® Hardener	 1400: 50	 2.5-3.0 mm 2.0-3.0 bar	 3-5 150 – 300 µm	 3 - 4 h at 20°C or 30 min. at 60°C	 10 min.	 P150 coarse sanding P240-P320 fine sanding	Caution: Prime sand-through on galvanised or aluminium substrates with 285-26
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Remark: If a film thickness of > 300 µm is required, a second spray body filler layer can be applied without intermediate sanding after having dried the first layer.

Alternative: 839-85 Glasurit® Multi Brushing Body Filler

Primer Filler	285-505, -555, -655 Glasurit® HS Primer Filler	929-55, -56 Glasurit® HS Primer Hardener	352- Glasurit® Reducer	 4:1:1 mixing stick	 HVLP 1.7-1.9 mm 2.0-3.0 bar	 2 spraycoats	 25 min. at 60 °C	 5-10 min.	 P400 - P500
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or alternatively: Glasurit® 285- HS Primer Filler/Filler

Topcoat	22 Line Glasurit® HS 2K Topcoat	or	55 Line Glasurit® Basecoat	923- Glasurit® MS / HS Clear	or	90 Line Glasurit® Basecoat	923- Glasurit® MS / HS Clear
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Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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