




















Painting of Plastics on Cars

Properties: Multi-purpose system suitable for all paintable plastic materials on cars. Pure polypropylene (PP) and polyethylene (PE) cannot be painted. In order to guarantee paintability, modified plastic materials are used for vehicle parts that shall be painted. Although these plastic parts are often labelled PP, this material is nevertheless paintable.

Cleaning	541-30 Glasurit® Universal cleaner for plastics	 1 x	 damaged area: P80-P600 entire part: sanding pad	541-30 Glasurit® Universal cleaner for plastics	 1 x	 wipe dry	Heating of PU foam and polyamide (PA) to remove mould release agents and water, respectively	 60 °C 1 hour	 700-10 1x moistened cloth
	Fine Body Filler	839-90 Glasurit® Plastic Body Filler	948-36 Glasurit® Hardener Paste	 + 2-3%	 25 - 35 min. at 20 °C	 P80/P150 coarse sanding	581-90 Glasurit® Guide Coat black	 P240/ P320 fine sanding	 700-10 1x moistened cloth
Wet-on-Wet Primer Filler		285-270, -230, -290 Glasurit® Primer Filler Pro	929-58 Glasurit® HS Filler Hardener	522-10 Glasurit® plastic additive	 4:1:1 mixing stick	 HVLP 1.3-1.4 mm 2.0 bar	 1/2 +1 spraycoats 30-40 µm	 25 - 30 min at 20°C	
	Sanding Primer Filler	285-270, -230, -290 Glasurit® Primer Filler Pro	929-58 Glasurit® HS Filler Hardener	522-10 Glasurit® plastic additive	 5:1:1 mixing stick	 HVLP 1.7-1.9 mm 2.0-3.0 bar	 1/2 +1 spraycoats 50-70 µm	 35 min. at 60°C	
Topcoats		22 Line Glasurit® HS 2K Topcoat	or	55 Line Glasurit® Basecoat	923- Glasurit® MS / HS Clear	or	90 Line Glasurit® Basecoat	923- Glasurit® MS / HS Clear	

1. Topcoats or clears must be elastified by adding Glasurit® 522-111 Softface Additive before being applied to plastics.

22 Line Glasurit® HS 2K Topcoat or 923- Glasurit® MS / HS Clear	522-111 Glasurit® Soft face Additive	 4:1
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Safety advice:

The products are suitable for professional use only.


It cannot be ruled out that this product contains particles < 0.1 µm.





The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Mixture: HS 2K Topcoat / Softface Additive or MS / HS Clear / Softface Additive	929- Glasurit® HS Topcoat Hardener	352- Glasurit® Reducer	 2:1+10% mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 50-70 µm	 16 h at 20 °C or 40 min. at 60 °C
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2. Topcoats or clears must be elastified by adding Glasurit® 522-111 Softface Additive before being applied to PU foam.

22 Line Glasurit® HS 2K Topcoat or 923- Glasurit® MS / HS Clear	522-111 Glasurit® Soft face Additive	 2:1 mixing stick
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Mixture: HS 2K Topcoat / Softface Additive or MS / HS Clear / Softface Additive	929- Glasurit® HS Topcoat Hardener	352- Glasurit® Reducer	 2:1+10% mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 50-70 µm	 16 h at 20 °C or 40 min. at 60 °C
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