




















## Economical Repair System

**Properties:** Economical repair process for time-saving, low-cost refinishing of small defects and for coating new parts. Considerable time is saved by a wet-on-wet application of Glasurit® 285-31, 285-38, 285-49 Non-Sanding Filler.

<b>Cleaning</b>	541-5 Glasurit® Wax and Silicone Remover	 1 x	 wipe dry	Mechanical de-rusting of damaged areas	 P16-P150	541-5 Glasurit® Wax and Silicone Remover	 1 x	 wipe dry		
	<b>Body Filler (coarse + fine)</b>	839-20 / 20K Glasurit® Multi Purpose Body Filler	948-36 Glasurit® Hardener Paste	 + 2-3%	 20-30 min. at 20°C	 3-5 min.	 P80/P150 coarse sanding	581-90 Glasurit® Guide Coat black	 P240/P320 fine sanding	 700-1 1x
<b>Primer</b>		283-150 Glasurit® Etch Primer Filler	352-230 Glasurit® Activator	 1:1 mixing stick	 HVLP 1.3-1.8 mm 2.0-3.0 bar	 1 thin coat 10-15 µm	 10 min. at 20°C			
	<b>Fillers and Surfacer</b>	285-38, -49 Glasurit® HS Non-Sanding Filler	929-55, -56 Glasurit® HS Primer Hardener	352- Glasurit® Reducer	 3:1:1 mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 1 - 2 20-35 µm	 10 - 20 min at 20°C		
or alternatively: Glasurit® HS Tintable Filler 285-95, 285-31 HS Non-Sanding Filler										
<b>Topcoats</b>	22 Line Glasurit® HS 2K Topcoat	or	55 Line Glasurit® Basecoat	923- Glasurit® MS / HS Clear	or	90 Line Glasurit® Basecoat	923- Glasurit® MS / HS Clear			

### Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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