

## Temperature table

Which hardeners and which reducers should be used in 2K PU topcoat and in clears?

The material combination (hardener and reducer) may be changed depending on temperature and object size. The hardeners and reducers recommended below for the various temperature ranges are for overall resprays. For panel repairs, select the material combination indicated for the next lower temperature range.

**Please also respect the latest technical information sheets!**

	Glasurit® 55	Glasurit® 22 HS	Glasurit® 923-MS /HS	Glasurit® 22 VOC	Glasurit® 22 VOC MC600	Glasurit® 923-VOC	Glasurit® 923-135
	2:1	2:1:10%	2:1:10%	2:1:10%	3:1:1	2:1:10%	2:1:10%
<b>Spray viscosity DIN 4/ 20°C</b>	17-21s	20-22s	16-18s	20-24s	20-24 s	20-22s	18-20s
<b>from 15°C</b>	352-50	929-91 352-50 352-91	929-91 352-50 352-91	929-31 352-50 352-91	929-61 352-10	929-31 352-50 352-91	929-31 352-50
<b>from 20°C</b>	352-91	929-93 352-91 352-216	929-93 352-91 352-216	929-33 352-91 352-216	929-63 352-30	929-33 352-91 352-216	929-31 352-50 352-91
<b>from 25°C</b>	352-216	929-93 352-216	929-94 352-216	929-33 352-216	929-63 352-40	929-33 352-216	929-31 352-91
<b>from 30°C</b>	352-345	929-94 352-216	929-94 352-216	929-34 352-216	929-64 352-40	929-34 352-216	929-33 352-216

	Glasurit® 923-625, -630, -645	Glasurit® 923-610
	3:1:1	3:1:1
<b>Spray viscosity DIN 4 / 20°C</b>	18 - 21 s	18 - 21 s
<b>from 15°C</b>	929-61 352-10 352-30	929-61 352-10
<b>from 20°C</b>	929-63 352-30 352-40	929-61 352-10 352-30
<b>from 25°C</b>	929-63 352-40	929-61 352-30
<b>from 30°C</b>	929-64 352-40	929-63 352-40

### Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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