

Infrared drying

List of products with infrared drying parameters

Glasurit® body fillers		Duration	Increase temperature by	Max. surface temperature
839-	Glasurit® Body Fillers	4 min	20°C / min	80°C
839-85	Glasurit® Multi Brushing Body Filler	10 min	20°C / min	90°C
1006-26	Glasurit® UP-Spray Filler grey	10 min	20°C / min	90°C

Glasurit® primers		Duration	Increase temperature by	Max. surface temperature
285-26	Glasurit® 2K SF Primer	3 min 8 min	15°C / min 20°C / min	65°C 100°C

Glasurit® primer fillers / fillers		Duration	Increase temperature by	Max. surface temperature
176-72	Glasurit® 1K Primer Filler	3 min 5 min	20°C / min 20°C / min	65°C 100°C
285-	Glasurit® Primer Fillers	4 min 5 min	15°C / min 20°C / min	60°C 80°C
285-230	Glasurit® Primer Filler Pro, white Film thickness 50 - 120 µm	4 min 5 - 11 min	15°C / min 20°C / min	60°C 80°C
285-270	Glasurit® Primer Filler Pro, grey Film thickness 50 - 120 µm	4 min 5 - 11 min	15°C / min 20°C / min	60°C 80°C
285-290	Glasurit® Primer Filler Pro, black Film thickness 50 - 120 µm	4 min 5 - 11 min	15°C / min 20°C / min	60°C 80°C
285-505	with 523-15	4 min	20°C / min	80°C
285-555	with 523-15	4 min	20°C / min	80°C
285-655	with 523-15	4 min	20°C / min	80°C
801-	Epoxy Primer Fillers	4 min 5 min	15°C / min 20°C / min	60°C 80°C

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



Infrared drying

List of products with infrared drying parameters

Glasurit® topcoat / basecoat / clear		Duration	Increase temperature by	Max. surface temperature
22 / 22 VOC	Glasurit® HS 2K Topcoat	4 min	15°C / min	60°C
		4 min	20°C / min	90°C
22- VOC MC600	22 Line Glasurit® HS 2K Topcoat VOC MC600	4 min	15°C / min	60°C
		4 min	20°C / min	90°C
55 / 90	Glasurit® Basecoat	4 min	15°C / min	60°C
923-	Glasurit® Standard Clear	4 min	15°C / min	60°C
		4 min	20°C / min	90°C

Glasurit® topcoat / basecoat / clear		Duration	Increase temperature by	Max. surface temperature
923-610	Glasurit® HS Clear fast-drying VOC	10 min	25°C / min	70°C
923-625	Glasurit® HS Clear universal VOC	10 min	15°C / min	100°C
923-630	Glasurit® HS Clear superior gloss VOC	10 min	25°C / min	115°C

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

