

22-1250

Gloss black variant with 929-31, -33, -34



A brand of BASF –
We create chemistry

Application: Direct gloss HS solid-colour topcoat

Key Features: High solids content; efficient; outstanding weathering resistance, yellowing resistance, hardness; very good curing; very good gloss and build

Remarks:

- Use hardeners and reducers depending on temperature and object size.



Spreading rate 390 m²/l at 1 µm

2:1+10 %



Mixing Ratio 100 % by volume 22-1250





Hardener 50 % by volume 929-31, -33, -34



Reducer 10 % by volume 352-91, -50, -216



Spray viscosity at 20°C DIN 4: 20-24 s **Potlife at 20°C** 1 h

Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure bar	2	2-3
Nozzle pressure bar		0.7
Nozzle size	1.3-1.4	1.3
Number of spray coats	2	
Film thickness µm	50-70	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.



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	Drying	929-31	929-33	929-34
	Drying at 20°C	6 h	8 h	10 h
	Drying at 60°C	20 min	30 min	35 min
	Infrared (short wave)	8 min		
	Infrared (medium wave)	10-15 min		

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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