

22-PT 9051M

22 Line rally black mat



A brand of BASF –
We create chemistry

Application: ProClass - 22 Line ready mixed color.

Key Features: Efficient topcoat - black mat.

Remarks: Mix only with ProClass hardener P-H-430 and ProClass reducer P-R-120.
With mat surfaces it is not possible

- to remove dust inclusions by polishing because polishing changes the gloss level. Therefore, it is very important to work carefully during cleaning and application.
- to fade out the 22-PT 9051M because the film thickness in the blending area varies, which changes the gloss level. Therefore, always apply the 22-PT 9051M to the whole panel.

2:1+10 %



Mixing Ratio

100 % by volume

22-PT 9051M



Hardener

50 % by volume

P-H-430
ProClass Topcoat hardener, medium



Reducer

10 % by volume

P-R-120
ProClass Reducer, medium



Spray viscosity at 20°C

DIN 4: 20-22 s

Potlife at 20°C

2 h

Safety advice:

The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIB(e)(840)700: The EU limit value for this product (product category: IIB.e) in ready to use form is max 700 g/litre of VOC. The VOC content of this product is 839 g/litres.



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Application:		 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2	2
Nozzle pressure	bar		0.7
Nozzle size		1.3-1.4	1.3
Number of spray coats		2	
Flash off at 20°C	min	Flash off until mat after each spraycoats and before baking. After the first spraycoat, allow to flash off for 10 – 15 min, after the second spraycoat for 15 – 20 min. Do not flash off for more than 25 minutes after each spraycoat.	
Film thickness	µm	50-70	



Drying at 20°C 8 h

Drying at 60°C 30 min



Infrared (short wave) 8 min

Remark Mat surfaces cannot be polished to remove dust inclusions.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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