











### 22 Line Glasurit® HS 2K Topcoat



- Application:** Direct gloss HS solid-colour topcoat
- Properties:** High solids content; efficient; outstanding weathering resistance, yellowing resistance, hardness; very good curing; very good gloss and build
- Remarks:**
- Use hardeners and reducers depending on temperature and object size.
  - **Do not use mixing bases on their own, but always with 522-M0 Mixing Clear!**

	<b>Paint system</b>	<b>RATIO HS</b>		
	<b>VOC ready for use</b>	> 420 g/l	<b>Spreading rate:</b>	390 m <sup>2</sup> /l at 1 µm
	<b>Mixing ratio</b>	Weigh in according to mixing formula. 2 : 1 + 10%, use mixing stick 100% by vol. 22 Line		
	<b>Hardener</b>	50% by vol. 929-93/-91/-94		
	<b>Reducer</b>	10% by vol. 352-91/-50/-216		
	<b>Spray viscosity DIN 4 at 20°C</b>	approx. 20–22 s	<b>Potlife at 20°C:</b>	2-3 hours
	<b>Gravity cup Spraying pressure</b>	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar	
	<b>Number of spraycoats</b>	2	<b>Film thickness:</b>	50 - 70 µm
	<b>Brushing</b>	4 : 1 with 929-13 + 5% 522-78		
	<b>Hardener:</b>	<u>normal</u>	<u>fast</u>	<u>slow</u>
	<b>Drying at 20 °C</b>	8 hours	6 hours	10 hours
	<b>Drying at 60 °C</b>	30 min.	20 min.	35 min.
	<b>Infrared (short wave)</b>	8 min.		
	<b>Infrared (medium wave)</b>	10 - 15 min.		

**Safety advice:**

The products are suitable for professional use only.  
It cannot be ruled out that this product contains particles < 0.1 µm.

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