

Glasurit® 22 Line HS 2K Topcoat, mat, Glasurit® 22 Line HS 2K Topcoat 22-1250- M

G / T

Application: Mat direct gloss HS solid-colour topcoat

Properties: High solids content; efficient; outstanding weathering resistance, yellowing resistance and hardness; very good curing; very good build

Remarks:

- Select hardener according to ambient temperature and size of object to be painted.
- Also for use on plastics, without the need to add Glasurit 522-111 Sofface Additive.
- **Do not mix with 522-M 0 and 522-MC 35 Mixing Clear or 22 VOC MC600.**
- Prepare only the quantity of paint that will be used the same day because the gloss level may change when the mixture is stored!
Stir immediately after adding 522-322 HS Matting Agent!

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.










2004/42/IIIB(e)(840)839: The EU limit value for this product (product category: IIB.e) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 839 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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	Application	Glasurit 22 Line HS 2K Topcoat / 22-1250-M rallye black mat			
	Step 1: Mixing ratio	Example: black matt 100% by weight 22-1250-M silk-matt 100% by weight 22-M 26 black 100% by weight 522-322 satin-gloss 100% by weight 22-M 26 black 70% by weight 522-322 semi-bright 100% by weight 22-M 26 black 40% by weight 522-322		Example: white matt 100% by weight 22-M 60 white 70% by weight 522-322 silk-matt 100% by weight 22-M 60 white 40% by weight 522-322 satin-gloss 100% by weight 22-M 60 white 30% by weight 522-322 semi-bright 100% by weight 22-M 60 white 20% by weight 522-322	
	Step 2: Mixing ratio	2 : 1 + 10% 100% by vol.	use mixing stick mixture of 22 Line + 522-322 or 22-1250-M (Factory pack)	3 : 1 : 1 100% by vol.	use mixing stick mixture of 22 Line + 522-322 or 22-1250-M (Factory pack)
	Hardener	50% by vol.	929-93 / -91 / -94 Glasurit HS Topcoat Hardeners 929-33 / -31 / -34 Glasurit VOC Hardeners	33% by vol.	929-61, -63, -64 Glasurit VOC Hardeners
	Reducer	10% by vol.	352-91 / -50 / -216 352-30, -10, -40	33% by vol.	352-10, -30, -40
	Spray viscosity DIN 4 at 20°C	approx. 20 – 24 s		Potlife 20°C	1 - 2 h
	Gravity cup Spraying pressure	HVLP spraygun: 1.3 mm 2.0 – 3.0 bar / 0.7 bar at the nozzle		Compliant gravity-feed spraygun: 1.3 – 1.4 mm, 2.0 bar	
	Number of spraycoats	2		Film thickness	50 – 70 µm
	Flash-off at 20°C	Flash off until matt after each spraycoat and before baking.			
	Drying at 20 °C Drying at 60 °C	8 h 30 min.			

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