

55-9190

55 Line Basecoat velvet silver II



A brand of BASF –
We create chemistry

Application:

Metallic colour basecoat/clearcoat finishing
Wet-on-wet process with: Glasurit 923- clears

Remarks:

- Only use the clears recommended for 55 Line basecoats.



Mixing Ratio 100 % by volume 55-9190



Hardener 5 % by volume 929-91, -93, -94



Spray viscosity at 20°C DIN 4: **Potlife at 20°C** 2 h

Application:		Compliant gravity-feed spray gun	HVLP spray gun
Application pressure	bar	2	2-3
Nozzle pressure	bar		0.7
Nozzle size		1.3-1.4	1.3
Number of spray coats		3 - 4 thin coats	
Flash off at 20°C	min	approx. 10 min. until matt	
Film thickness	µm	15-20	

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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