
























## Glasurit® 55 Line Basecoat velvet silver II

**Properties:** Basecoat containing extremely fine aluminium particles to obtain a chrome-like glossy finish. A uniform, black and level substrate is necessary to achieve the desired effect.

- Substrates:**
- Well-cured old paintwork
  - Glasurit® 285- HS Primer Fillers
  - Glasurit® 285-, 801- Primer Fillers
  - Glasurit® 285- HS Filler Surfacer

|  |   |   |  |  |   |   |  |   |   |
|--|---|---|--|--|---|---|--|---|---|
| <b>Cleaning</b>  | 541-5<br>Glasurit® Wax<br>and Silicone<br>Remover |  1 x |  wipe dry |  P400<br>- P500           |  P 800                           | 541-5<br>Glasurit® Wax<br>and Silicone<br>Remover   |  1 x                  |  wipe dry            |   |
|  | <b>Ground Coat 22 Line Topcoat (black)</b>        | 22 Line Glasurit®<br>HS 2K Topcoat  | 929-<br>Glasurit® HS<br>Topcoat Hardener   | 352-<br>Glasurit®<br>Reducer   |  2:1+10%<br>mixing<br>stick     |  HVLP<br>1.3 mm<br>2.0-3.0 bar |  2<br>spraycoats      |  30 min. at<br>60 °C |  7-10 min. |
| <b>Ground coat: 55 Line Basecoat (mixing formula step 1)</b> |   | 55 Line Glasurit®<br>Basecoat   | 352-<br>Glasurit®<br>Reducer   |  2:1<br>mixing<br>stick |  HVLP<br>1.3 mm<br>2.0-3.0 bar |  2<br>spraycoats              |  approx.<br>10 min. |   |   |
|  | <b>Basecoat</b>                                   | 55-9190 Basecoat<br>(Mixing formula<br>step 2)  | 929-<br>Glasurit® HS<br>Topcoat Hardener   |  100: 5                 |  HVLP<br>1.3 mm<br>2.0-3.0 bar |  3 or 4<br>thin coats         |  approx.<br>10 min. |   |   |
|  |   | 55-9190 Basecoat<br>(Mixing formula<br>step 2)  | 929-<br>Glasurit®<br>Hardener VOC  |  100 : 4                |  HVLP<br>1.3 mm<br>2.0-3.0 bar |  3 or 4<br>thin coats         |  approx.<br>10 min. |   |   |






**Safety advice:**

The products are suitable for professional use only.  
It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



### Glasurit® 55 Line Basecoat velvet silver II

|              |   |   |                                       |  |  |  |  |  |
|--------------|---|---|---------------------------------------|--|--|--|--|--|
| <b>Clear</b> | <b>923-255<br/>Glasurit® HS<br/>Multi Clear</b> | <b>929-<br/>Glasurit® HS<br/>Topcoat Hardener</b> | <b>352-<br/>Glasurit®<br/>Reducer</b> | <br>2:1+10%<br>mixing<br>stick | <br>HVLP<br>1.3 mm<br>2.0-3.0 bar | <br>2<br>spraycoats | <br>30 min. at<br>60 °C | <br>7-10 min. |
|--------------|---|---|---------------------------------------|--|--|--|--|--|

or: Glasurit® 923-MS/HS or VOC Clears

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