









Glasurit® Basecoat 55- Limited Edition 55- Magic Collection

G / T

Application: 55 Line basecoat/clearcoat finishes that can only be reproduced with rarely used pigments. These rarely used pigments are not available as a mixing base for the mixing machine. The colours are only available as ready-mixed colours from the respective business partner.

- Properties:**
- Special-colour finishes that can only be reproduced with rarely used pigments.
 - “Glasurit Magic Collection” colours to create special colour effects.

	Paint system			
	VOC ready for use	> 420 g/l		
	Step 1	Please search the colour database for the colour code to check whether a specific ground coat colour is required for “Step 1” to reproduce the desired colour.		
	Mixing ratio	2 : 1 100% by vol. 55-, includes 11- Limited Edition and additional mixing bases, if required		
	Reducer	50% by vol. 352-50/-91/-216		
	Spray viscosity DIN 4 at 20°C	approx. 18 – 22 s	Potlife at 20°C	48 hours for RFU mixture
	Gravity cup Spraying pressure	HVLP gun: 1.3 mm 2.0 – 3.0 bar / 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 – 1.4 mm 2.0 bar	
	Number of spraycoats	Limited Edition: 2 + ½ Magic Collection: 2	Film thickness:	approx. 15 – 20 µm
	Flash-off at 20°C	approx. 10 min. until matt		

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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