

55-

55 Line Basecoat



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Application:

Metallic and solid colour basecoat/clearcoat finishing
Wet-on-wet process with: Glasurit® 923- clears

Key Features:

Very good hiding power, short flash-off times, high efficiency.

Remarks:

- Only use the clears recommended for 55 Line basecoats.



Spreading rate 115 m²/l at 1 µm

2:1



Mixing Ratio 100 % by volume 55-



Reducer 50 % by volume 352-50, -91, -216



Spray viscosity at 20°C DIN 4: 18-22 s **Potlife at 20°C** 48 h

Application:



		Compliant gravity-feed spray gun	HVLP spray gun
Application pressure	bar	2	2-3
Nozzle pressure	bar		0.7
Nozzle size		1.3-1.4	1.3
Number of spray coats		2 (spray to cover) + ½ to match the effect	
Flash off at 20°C	min	approx. 10 min. until matt	
Film thickness	µm	15-20	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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