

# 90-1250

90 Line Basecoat Deep Black



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- Application:** Solid-colour basecoat/clearcoat finishing. Wet-on-wet process with Glasurit 923- Clear.
- Key Features:** Very good hiding power, high efficiency.  
Water-thinnable, less than 10% organic solvents.
- Remarks:**
- At rather high temperatures or when refinishing large surfaces, it is possible to replace 90-M4 by 90-M4 slow, while replacing 93-E3 Adjusting base by 93-E3 slow at the same time.

		2:1	
	<b>Mixing Ratio</b>	100 % by volume	90 Line (acc. to mixing formula)
	<b>Reducer</b>	50 % by volume	93-E 3, -E 3 slow <b>(stir IMMEDIATELY after having added adjusting base)</b> When using 90-M4 slow in the mixing formula, 93-E3 slow must also be used.

Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
<b>Application pressure</b>	2 bar	2-3 bar
<b>Nozzle pressure</b>		0.7 bar
<b>Nozzle size</b>	1.3-1.4 mm	1.3
<b>Number of spray coats</b>	2.5	
<b>Flash off at 20°C</b>	Approx. 5 min. after each spraycoat.	
<b>Film thickness</b>	10-15 µm	

	<b>Drying at 20°C</b>	Flash off until mat after each spraycoat.
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**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIB(d)(420)419:** The EU limit value for this product ( product category: IIB.d ) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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