

90-905



90 Line Basecoat Alusilber





A brand of BASF –
We create chemistry

Application: Metallic basecoat/clearcoat finishing. Wet-on-wet process with Glasurit 923- Clear.
Remarks:

- At rather high temperatures or when refinishing large surfaces, it is possible to replace 90-M4 by 90-M4 slow, while replacing 93-E3 Adjusting base by 93-E3 slow at the same time.

	2:1	
	Mixing Ratio	100 % by volume 90 Line (acc. to mixing formula)
	Reducer	50 % by volume 93-E 3, -E 3 slow (stir IMMEDIATELY after having added adjusting base) When using 90-M4 slow in the mixing formula, 93-E3 slow must also be used.

Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	2 bar	2-3 bar
Nozzle pressure		0.7 bar
Nozzle size	1.3-1.4 mm	1.3
Number of spray coats	2-3	
Flash off at 20°C	Approx. 5 min. after each spraycoat.	
Film thickness	10-15 µm	

	Drying at 20°C	Flash off until mat after each spraycoat.
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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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