










90 Line Glasurit® Basecoat factory pack

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Application: Mixture of 90 Line factory-packed colour with 90-M4 Waterborne Mixing Base (e. g. at colour TOY 8Y0). Please observe the mixing ratio on the label!
Mixture will keep for six months when stored in plastic containers or cans coated inside.

	Paint system	RATIO Aqua	
			Spreading rate: 130 m ² /l at 1 µm
	Mixing ratio	2 : 1 100% by vol. 90 Line (90 Line factory-packed colour with 90-M4)	
	Reducer	50% by vol. 93-E3 Adjusting Base (stir IMMEDIATELY after having added adjusting base)	
	Spray viscosity DIN 4 at 20°C	approx. 18-24 s	Potlife at 20°C:
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	Number of spraycoats	2 (spray to cover) + ½ to match the effect	Film thickness 10-15 µm
	Flash-off at 20°C	Approx. 5 min. after each spraycoat.	
	Intermediate drying Drying at 20°C Blow dry with Dry Jet	Flash off until mat after each spraycoat.	
	Sanding	Remove dust nibs by dry sanding; gently fade out applying mist coat afterwards.	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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