

90-M 4

Variant Factory-Pack



A brand of BASF –
We create chemistry

Application: Mixture of 90 Line mixed tinters without 90-M4 Waterborne Mixing Base (e. g. at colour TOY 8Y0). Please observe the mixing ratio on the label.
Mixture will keep for six months when stored in closed plastic containers or cans coated inside.



Spreading rate 130 m²/l at 1 µm

2:1



Mixing Ratio 100 % by volume 90 Line (90 Line factory-packed colour with 90-M4)



Reducer 50 % by volume 93-E 3
Stir IMMEDIATELY after having added adjusting base.

Application:



Compliant gravity-feed spray gun



HVLP spray gun

Application pressure 2 bar 2-3 bar

Nozzle pressure 0.7 bar

Nozzle size 1.3-1.4 1.3

Number of spray coats 2 (spray to cover) + ½ to match the effect

Flash off at 20°C Approx. 5 min. after each spraycoat.

Film thickness 10-15 µm

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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Drying at 20°C

Intermediate drying
Blow dry with Dry Jet
Flash off until mat after each
spraycoat.



Sanding manual, dry

Remove dust nibs by dry sanding; gently fade out applying mist coat afterwards.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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