










### 90 Line Glasurit® Basecoat mixed tinters



**Application:** Mixture of 90 Line mixed tinters without 90-M4 Waterborne Mixing Base (e. g. at colour TOY 8Y0). Please observe the mixing ratio on the label.  
Mixture will keep for six months when stored in plastic containers or cans coated inside.

	<b>Paint system</b>	<b>RATIO Aqua</b>	
		<b>Spreading rate:</b> 130 m <sup>2</sup> /l at 1 µm	
	<b>Mixing ratio</b>	70% by weight 90-M4* 30% by weight 90 Line mixed tinters (stir after addition of product)	
	<b>Reducer</b>	<b>2 : 1</b> 100% by vol. 90 Line (mixture of 90-M4 Waterborne Mixing Base / 90 Line mixed tinters)	
	<b>Spray viscosity DIN 4 at 20°C</b>	approx. 18-24 s	<b>Potlife at 20°C:</b>
	<b>Gravity cup Spraying pressure</b>	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	<b>Number of spraycoats</b>	2 (spray to cover) + ½ to match the effect	<b>Film thickness</b> 10-15 µm
	<b>Flash-off at 20°C</b>	Approx. 5 min. after each spraycoat.	
	<b>Intermediate drying Drying at 20°C Blow dry with Dry Jet</b>	Flash off until mat after each spraycoat.	
	<b>Sanding</b>	Remove dust nibs by dry sanding; gently fade out applying mist coat afterwards.	

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(d)(420)419:** The EU limit value for this product ( product category: IIB.d ) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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