

### Glasurit® HS Transparent Sealer

# G / F

- Application:** Adhesion promoter (refinish and sign-writing), sealer (body filler patches, covering of sanding scratches)
- Properties:** No sanding before topcoat or basecoat application; efficient use, safe application; no overspray visible in door rebate as filler is transparent
- Remarks:**
- If mixed with 522-10 Glasurit Plastic Additive, the product can be used on all coatable plastics that are commonly used in the automotive industry.
  - Clean with 352-50 in case of sign-writing.
  - 285-0 does not flow under the sign-writing film.
  - Select hardener and thinner according to ambient temperature and size of object to be painted.

	Application	Adhesion primer / Sealer	
	Paint system		
	Spreading rate	378 m <sup>2</sup> /l at 1 µm	
	Mixing ratio	<b>3 : 1 : 1</b> 100% by vol.	285-0
	Hardener	33% by vol.	929-56, -55
	Reducer	33% by vol.	352-91, -50, -216 352-30, -10, -40
	Potlife at 20 °C	3 hours	
	Spray viscosity DIN 4 at 20°C	14-18 s	
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	Number of spraycoats	1 - 2	
	Film thickness	20 – 30 µm	
	Flash-off at 20°C	15 - 20 min	

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/II B(c II)(540)525:** The EU limit value for this product ( product category: IIB.C II ) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 525 g/litres.

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