

285-31

HS Non-Sanding Filler, light grey



A brand of BASF –
We create chemistry

- Application:** Wet-on-wet surfacer for economical repairs.
- Key Features:** No sanding and no drying times; very safe to spray; good finish, good weathering resistance.
- Remarks:**
- Before filler application: fine sand body-filled areas and old paintwork with P320 (dry). Use 581-90 Guide Coat.
 - No need to sand new e-coated parts.
 - Prime sand-throughs with 283-150 Glasurit etch primer filler.
 - If mixed with 522-10 Glasurit Plastic Additive, the product can be used on all coatable plastics that are commonly used in the automotive industry.
 - Parts coated with 285-31 can be overcoated without intermediate sanding for up to 5 days.



Spreading rate 331 m²/l at 1 µm

3:1:1



Mixing Ratio 100 % by volume 285-31



Hardener 33 % by volume 929-56, -55



Reducer 33 % by volume 352-30, -40, -91, -216



Spray viscosity at 20°C DIN 4: 16-19 s **Potlife at 20°C** 2 h

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c I)(540)530: The EU limit value for this product (product category: IIB.c I)in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 530 g/litres.



The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size		1.3-1.4
Number of spray coats	2 (one on body-filled area and one on entire surface to be painted)	
Flash off at 20°C	min	10 min. solids / 15-20 min. topcoat/basecoat metallics (matt)
Film thickness	µm	20-35

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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