

Glasurit® HS VOC Non-Sanding Filler, black

G / F

- Application:** Wet-on-wet surfacer for economical repairs
- Properties:** No sanding and no drying times; very safe to spray; good finish, good weathering resistance
To use in every mixing ratio with 285-38 Glasurit Non-Sanding Filler VOC white, to get different grey colors.
- Remarks:**
- Before filler application: fine sand body-filled areas and old paintwork with P320 (dry). Use 581-90 Glasurit Guide Coat
 - No need to sand new e-coated parts
 - Prime sand-throughs with 283-150 Glasurit etch primer filler
 - If mixed with 522-10 Glasurit Plastic Additive, the product can be used on all coatable plastics that are commonly used in the automotive industry.
 - Parts coated with 285-49 can be overcoated without intermediate sanding for up to 5 days

	Paint system	S 4	
			Spreading rate: 331 m ² /l at 1 µm
	Mixing ratio	3 : 1 : 1 100% by vol.	285-49
	Hardener	33% by vol.	929-56, -55
	Reducer	33% by vol.	352-91/-216 352-30, -40
	Spray viscosity DIN 4 at 20°C	16-19 s	Potlife at 20°C: 2 hours
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	Number of spraycoats	2 (one on body-filled area and one on entire surface to be painted)	Film thickness: approx. 20-35 microns
	Flash-off at 20°C	10 min. solids / 15-20 min. topcoat / basecoat metallics (matt)	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II(B)(c II)(540)535: The EU limit value for this product (product category: IIB.C II) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 535 g/litres.

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