












Glasurit® Filler VOC grey

G / F

- Application:** Two-pack acrylic filler to be used as sanding filler or high-build primer
- Properties:** Very safe to spray and good dry and wet sanding properties
- Remarks:**
- Prime larger bare metal sand-throughs with Glasurit 283-150 Etch Primer Filler
 - Use 581-90 as guide coat (for a better sanding result).
 - Use Glasurit 929-88 Hardener and Glasurit 352-88 Reducer

	Application	Sanding filler	High-build primer
	Paint system		
	Spreading rate		375 m ² /l at 1 µm
	Mixing ratio	4 : 1 : 1 100% by vol. 285-888	4 : 1 : 1 100% by vol. 285-888
	Hardener	25% by vol. 929-88	25% by vol. 929-88
	Reducer	25% by vol. 352-88	25% by vol. 352-88
	Spray viscosity DIN 4 at 20°C	18 - 22 s	18 - 22 s
		Potlife at :20°C 1 h	Potlife at 20°C:1 h
	Gravity cup Spraying pressure	HVLP spraygun: 1.7 – 1.9 mm 2.0 - 3.0 bar/0.7 bar at the nozzle	Compliant gravity-feed spraygun 1.6 – 1.8 mm, 2.0 bar
	Number of spraycoats	2	3 – 4
		50 – 70 µm	max. 150 µm
	Drying at 20 °C	4 h	8 h
	Drying at 60 °C	30 min	40 min
	Infrared (short wave)	8 min	8 min
	Infrared (medium wave)	10 - 15 min	10 - 15 min
	Sanding: manual	P800	
	Sanding: orbital sander	P400 - P500	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II B(c II)(540)539: The EU limit value for this product (product category: IIB.C II) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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