

# 285-95

HS tintable filler



A brand of BASF –  
We create chemistry

- Application:** Transparent filler component which, on tinting with Glasurit® 22 Line HS 2K Topcoat VOC, is used as a coloured filler. Suitable as a sanding filler or wet-on-wet surfacer. Use with colours that have poor hiding power, on plastics, or as a coloured filler for areas exposed to stone chipping.
- Key Features:**
- Helps to save labour and topcoat material.
  - Helps to use up rests of Glasurit 22 Line HS 2K Topcoat (VOC)
- Remarks:**
- When you use 285-95 as a wet-on-wet surfacer, **the only suitable primer is 285-270 Glasurit® Primer Filler Pro grey.**
  - Never use 22 Line mixing bases on their own, be sure to mix them with 522-M0 or 522-M0/35 first! The mixture of Glasurit® 285-95 HS VOC Tintable Filler with Glasurit® 22 Line VOC Topcoat **must be stirred immediately!**
  - The filler can also be used to finish plastics if Glasurit 522-111 Softface Additive or Glasurit 522-10 Plastic Additiv is added.



**Spreading rate** 439 m<sup>2</sup>/l at 1 µm



**Mixing Ratio PreMix**

|                 |        |
|-----------------|--------|
| 100 % by volume | 285-95 |
| 50 % by volume  | 22-VOC |

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(c I)(540)530:** The EU limit value for this product ( product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 530 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at [www.glasurit.com](http://www.glasurit.com) or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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**4:1:1**



**Mixing Ratio**

100 % by volume

PreMix



**Hardener**

25 % by volume

929-56, -55



**Reducer**

25 % by volume

352-10, -30, -40, -50, -91, -216



**Spray viscosity at 20°C**

DIN 4:

18-20 s

**Potlife at 20°C**

1 h

**Application:**



**Compliant gravity-feed  
spray gun**



**HVLP spray gun**

**Application pressure**      **bar**

2

2-3

**Nozzle pressure**      **bar**

0.7

**Nozzle size**

1.6-1.8

1.7-1.9

**Number of spray coats**

2

**Film thickness**

**µm**

40-60



**Drying at 20°C**

4 h

**Drying at 60°C**

40 min



**Infrared (short wave)**

8 min

**Infrared (medium wave)**

10-15 min

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**Sanding manual, dry**

P800



**Orbital sanding, dry**

P400 - P500 (only after overnight drying or 40 min / 60°C)

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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