

Glasurit® 2K SF Primer

G / P

- Application:** Primer for application under 1006-26.
- Properties:**
- Very good anti-corrosive properties
 - Isolating primer
- Remarks:** For steel, aluminium and galvanised steel.

	Application	Primer	
	Paint system	S 1	
			Spreading rate: 400 m ² /l at 1 µm
	Mixing ratio	4 : 1 : 1 100% by vol. 285-26	
	Hardener	25% by vol. 929-26	
	Reducer	25% by vol. 352-50 /-91 /-216 352-10/ -30/ -40	
	Spray viscosity DIN 4 at 20°C	18 – 22 s	Potlife at 20°C: 3,5 hours
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.7 – 1.9 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.6 – 1.8 mm 2.0 bar
	Number of spraycoats	1	
	Film thickness	20 – 25 µm	
	Drying at 60 °C	20 min.	
	Infrared (short wave)	11 min.	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II B(c I)(540)520: The EU limit value for this product (product category: IIB.c II)in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 520 g/litres.

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