






Glasurit® 1K-Plastics Primer

G / P

- Application:** Adhesion primer for plastics
- Properties:** Multi-purpose adhesion promoter suitable for all paintable plastics on cars
- Remarks:**
- Suitable primer surfacers:
Glasurit® 285-* HS fillers/primer fillers
*= Add 522-111 Soffface Additive according to system S3a.
 - GRP parts: 934-0 not required.

	Paint system	S 3a	
	VOC ready for use	< 840 g/l	
	Spray viscosity DIN 4 at 20°C	ready for use	
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	Number of spraycoats	apply 1-2 thin, but coherent coats	Film thickness: 5 - 10 µm
	Flash-off at 20°C	15 min. before filler application	

Safety advice:

The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.

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