

### Glasurit® UV Primer filler grey aerosol can

# G / PF

**Application:** Primer filler

**Properties:**









Suitable for steel, galvanized steel, aluminium and plastics.

If plastic parts are primed with 934-10 Glasurit 1K Plastic Adhesion Primer, the product can be used on all coatable plastics that are commonly used in the automotive industry.

Good corrosion resistance, excellent topcoat holdout.

**Remarks:**

- Film builds rapidly with this product, do not spray hiding.
- Do not apply more than two coats.
- Do not apply in direct sunlight.

	<b>Mixing ratio</b>	Material is ready for use.			
	<b>Shaking</b>	Shake vigorously for 1 - 2 min. before use.			
	<b>Note</b>	Do not use deformed aerosol cans. While shaking the can, do not strike against solid objects. During shaking, the mixing balls are released. Avoid bumps, friction and impact.			
	<b>Number of spraycoats</b>	<b>Primer surfacer for metal:</b> ½ + 1	Film thickness: max. 120 µm	<b>Primer surfacer for plastic:</b> ½ + 1	Film thickness: max. 80 µm
	<b>Flash-off at 20°C</b>	20 s between spray coats If higher film builds are necessary, a second layer 151-170 AE can be applied with intermediate sanding after having dried the first layer. 151-170 AE appears transparent and should not be applied to achieve hiding power. With higher film builds a longer intermediate flash-off and a flash-off before drying is recommended.			
	<b>UV drying (UV-A &gt; 6 mW/cm²)</b>	5 min. By using LED lamps, the drying time can be reduced due to their higher intensity in the decisive wavelength range. This must be checked individually.			
	<b>Sanding: wet</b>	P800			
	<b>Sanding: orbital sander</b>	P400 - P500			

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(e)(840)655:** The EU limit value for this product ( product category: IIB.e ) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 655 g/litres.

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