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Application:

1K primer filler supplied in an aerosol can for use in automotive refinishing

· Primer filler for minor sand-throughs to the bare metal

 Corrosion protection product for use under Glasurit 285- primer fillers and filler surfacers (sanding version)

· Primer filler suitable for Spot-Repair

Key Features:

· Very good corrosion protection on steel, galvanised steel and aluminium

· Fast drying

Good finish quality

Handling



Do not use deformed aerosol cans. While shaking the can, do not strike against solid objects. During shaking, the mixing balls are released. Avoid bumps, friction and impact.



Shake vigorously for 2 min. before use.



Number of spraycoats: 3 - 4 Film thickness: $30 - 40 \mu m$

Flash off at 20°C: approx. 5 min between spraycoats



Drying at 20°C

90-120 min

Drying at 60°C

30 min



Infrared (short wave)

5 min. 50%

Infrared (medium wave)

7 min



Sanding manual, wet

P800 or "ultrafine" sanding pad

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles $< 0.1 \mu m$.

2004/42/IIB(e)(840)743: The EU limit value for this product (product category: IIB.e) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 743 g/litres.

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1K Express primer filler, light grey



Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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