









## Glasurit® 1K Express Primer Filler light grey

# G / PF

- Application:** 1K primer filler supplied in an aerosol can for use in automotive refinishing
- Primer filler for minor sand-throughs to the bare metal
  - Corrosion protection product for use under Glasurit 285- primer fillers and filler surfacers (sanding version)
  - Primer filler suitable for Spot-Repair
- Properties:**
- Very good corrosion protection on steel, galvanised steel and aluminium
  - Fast drying
  - Good finish quality

**Remarks:**

1. Primer filler / corrosion protection product for use under Glasurit 285- primer fillers and filler surfacers (sanding version)

	Application	Primer filler	Corrosion-protection product for use under Glasurit 285- primer fillers and filler surfacers (sanding version)
	Paint system		
	Spreading rate		
	Shaking	2 min.	2 min.
	Note	Do not use deformed aerosol cans. While shaking the can, do not strike against solid objects. During shaking, the mixing balls are released. Avoid bumps, friction and impact.	
	Number of spraycoats	3 - 4	1 - 2
	Film thickness	30-40 microns	15-20 microns
	Flash-off at 20°C	approx. 5 min. between spraycoats	10 min.
	Drying at 20 °C Drying at 60 °C	1.5 – 2 hours 30 min.	
	Infrared (short wave) Infrared (medium wave)	5 min. 50% 7 min.	
	Sanding: manual	P800 or “ultrafine” sanding pad	

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(e)(840)743:** The EU limit value for this product ( product category: IIB.e ) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 743 g/litres.







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### 2. Primer filler in the Spot-Repair system

	Application	Primer filler in the Spot-Repair system
	Paint system	
		<b>Spreading rate:</b>
	Shaking	2 min.
	Number of spraycoats	3-4 coats, use spray head with a round spray jet
	Film thickness	30-40 microns
	Flash-off at 20°C	until matt between spraycoats
	Infrared (short wave) Infrared (medium wave)	5 min. 50% 7 min.
	Sanding: manual	P800 or "ultrafine" sanding pad

#### Safety advice:

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