

## Glasurit® Etch Primer Filler

# G / PF

<b>Application:</b>	Primer / Primer filler
<b>Properties:</b>	Very good anti-corrosive properties, easy and quick sanding
<b>Remarks:</b>	<b><u>For steel, aluminium and galvanised steel.</u></b> <b><u>Do not recoat with polyester body filler!</u></b> <b><u>Do not use under 176-72!</u></b> <b><u>Not recoatable with 90 Line.</u></b>

### Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.












**2004/42/IIIB(c III)(780)760:** The EU limit value for this product ( product category: IIB.c III ) in ready to use form is max 780 g/litre of VOC. The VOC content of this product is 760 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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	Application	Primer filler	Primer
	<b>Mixing ratio</b>	<b>2:1+10%</b> 100% by vol. 283-150	<b>1:1+30%</b> 100% by vol. 283-150
	<b>Hardener</b>	50% by vol. 352-228	100% by vol. 352-228
	<b>Reducer</b>	10% by vol. 352-91/ -50/ -30/ -10	30% by vol. 352-91/ -50/ -30/ -10
	<b>Potlife at 20 °C</b>	48 hours	48 hours
	<b>Spray viscosity DIN 4 at 20°C</b>	16-17 s	14 s
	<b>Gravity cup Spraying pressure</b>	HVLP-gravity-feed spray gun: 1.3 - 1.8 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 –1.8 mm 2,0 bar
	<b>Number of spraycoats</b>	4	1-2
	<b>Film thickness</b>	30-35 µm	10-15 µm
	<b>Brushing</b>		2 coats without thinner
	<b>Flash-off at 20°C</b>		approx. 10 min.
	<b>Drying at 20 °C Drying at 60 °C</b>	60 min. 20 min.	
	<b>Infrared (short wave) Infrared (medium wave)</b>	3 min. 5 – 10 min.	
	<b>Sanding</b>	P 800	

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