

# 285-230

Primer Filler Pro, white variant Wet-on-Wet Filler for plastics



A brand of BASF –  
We create chemistry

**Application:** Wet-on-wet filler

**4:1:1**



**Mixing Ratio**

100 % by volume

285-230



**Hardener**

25 % by volume

929-58



**Reducer**

25 % by volume

522-10



**Spray viscosity at 20°C**

DIN 4:

15-20 s

**Potlife at 20°C**

90 min

**Application:**



**Compliant gravity-feed  
spray gun**



**HVLP spray gun**

**Application pressure** bar

2

2-3

**Nozzle pressure** bar

0.7

**Nozzle size**

1.3-1.4

1.3

**Number of spray coats**

$\frac{1}{2} + 1 = \frac{1}{2} \times \text{putty area} / 1 \times \text{whole area}$

**Flash off at 20°C** min

25-30

**Film thickness** µm

30-40

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/II(c I)(540)539:** The EU limit value for this product ( product category: IIB.c I )in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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